



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D5609-1**  
**Job Sheet 192504**



Part No: D5609-1

Job Qty: 1 pcs

Part Name: EC130 Fwd Crosstube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No:

Due Date: 4/29/19

Created By: Steven Hemmerich

Type: Stock

Description:

Note: TBD D5609 REV.A IPP REV:A 18.06.20 NEW ISSUE DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                 | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off     |
|-------|---------------------------|-------|------------|----------|-----------|---------|---------------------|--------------|
|       |                           |       |            |          | Setup Hrs | Run Hrs |                     |              |
| 100   | Handfinish - 1 - Chemical | 1 pcs | 4/29/19    | 0.00     | 0.17      |         | Handfinish - 1 - 1  | BEB 19-03-28 |
|       |                           |       |            |          |           |         | Handfinish - 1 - 2  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 3  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 4  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 5  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 6  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 7  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 8  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 9  |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 10 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 11 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 12 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 13 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 14 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 15 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 16 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 17 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 18 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 19 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 20 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 21 |              |
|       |                           |       |            |          |           |         | Handfinish - 1 - 22 |              |
| 105   | QC 5                      | 1 pcs | 4/29/19    | 0.00     | 0.00      |         | QC 5 - 10           |              |
|       |                           |       |            |          |           |         | QC 5 - 12           |              |
|       |                           |       |            |          |           |         | QC 5 - 17           |              |
|       |                           |       |            |          |           |         | QC 5 - 18           |              |
|       |                           |       |            |          |           |         | QC 5 - 19           |              |
|       |                           |       |            |          |           |         | QC 5 - 22           |              |
|       |                           |       |            |          |           |         | QC 5 - 24           |              |
|       |                           |       |            |          |           |         | QC 5 - 3            |              |
|       |                           |       |            |          |           |         | QC 5 - 43           |              |

Date: 06/18/19

Plex 3/27/19 8:24 AM dart.hemmerich.steven



Dart Aerospace Ltd.  
1270 Aberdeen Street  
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CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S167580



Part: D5609-1

Job No: 192504

Serial No/Batch: S167580

Revision: A

Inspector:

Exp Date:

Instructions:

|     |                                     |         |           |                        |             |
|-----|-------------------------------------|---------|-----------|------------------------|-------------|
|     |                                     |         |           | QC 5 - 49              |             |
|     |                                     |         |           | QC 5 - 51              |             |
|     |                                     |         |           | QC 5 - 58              |             |
|     |                                     |         |           | QC 5 - 68              |             |
|     |                                     |         |           | QC 5 - 9               | 19-03-31    |
|     |                                     |         |           | QC 5 - 50              |             |
|     |                                     |         |           | QC 5 - 30              |             |
|     |                                     |         |           | QC 5 - 40              |             |
| 110 | Outsource - 23 - Tube Bending 1 pcs | 4/29/19 |           | PAR005-VU              | 36-19       |
| 120 | Packaging 2-1 - Receive - B4B 1 pcs | 4/29/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 2 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 3 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 5 - B4B  | JUN 18 2019 |
|     |                                     |         |           | Packaging 2 - 4 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 6 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 7 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 8 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 9 - B4B  |             |
|     |                                     |         |           | Packaging 2 - 10 - B4B |             |
|     |                                     |         |           | Packaging 2 - 11 - B4B |             |
|     |                                     |         |           | Packaging 2 - 12 - B4B |             |
|     |                                     |         |           | Packaging 2 - 13 - B4B |             |
|     |                                     |         |           | Packaging 2 - 14 - B4B |             |
|     |                                     |         |           | Packaging 2 - 15 - B4B |             |
|     |                                     |         |           | Packaging 2 - 16 - B4B |             |
|     |                                     |         |           | Packaging 2 - 17 - B4B |             |
|     |                                     |         |           | Packaging 2 - 18 - B4B |             |
|     |                                     |         |           | Packaging 2 - 19 - B4B |             |
|     |                                     |         |           | Packaging 2 - 20 - B4B |             |
|     |                                     |         |           | Packaging 2 - 21 - B4B |             |
|     |                                     |         |           | Packaging 2 - 22 - B4B |             |
|     |                                     |         |           | Packaging 2 - 23 - B4B |             |
|     |                                     |         |           | Packaging 2 - 24 - B4B |             |
|     |                                     |         |           | Packaging 2 - 25 - B4B |             |
|     |                                     |         |           | Packaging 2 - 26 - B4B |             |
|     |                                     |         |           | Packaging 2 - 27 - B4B |             |
|     |                                     |         |           | Packaging 2 - 28 - B4B |             |
|     |                                     |         |           | Packaging 2 - 29 - B4B |             |
|     |                                     |         |           | Packaging 2 - 30 - B4B |             |
|     |                                     |         |           | Packaging 2 - 31 - B4B |             |
|     |                                     |         |           | Packaging 2 - 32 - B4B |             |
|     |                                     |         |           | Packaging 2 - 33 - B4B |             |
|     |                                     |         |           | Packaging 2 - 34 - B4B |             |
|     |                                     |         |           | Packaging 2 - 35 - B4B |             |
|     |                                     |         |           | Packaging 2 - 36 - B4B |             |
| 130 | QC 6 1 pcs                          | 4/29/19 | 0.00 0.00 | QC 6 - 9               | DAS         |
|     |                                     |         |           | QC 6 - 68              | JUL 25 2019 |
|     |                                     |         |           | QC 6 - 61              | 9-89        |
| 140 | Packaging 3-1 - Stock - B4B 1 pcs   | 4/29/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 2 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 3 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 4 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 5 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 6 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 7 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 8 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 9 - B4B  |             |
|     |                                     |         |           | Packaging 3 - 10 - B4B |             |
|     |                                     |         |           | Packaging 3 - 11 - B4B |             |

|                |       |         |           |  |                        |     |
|----------------|-------|---------|-----------|--|------------------------|-----|
|                |       |         |           |  | Packaging 3 - 12 - B4B |     |
|                |       |         |           |  | Packaging 3 - 13 - B4B |     |
|                |       |         |           |  | Packaging 3 - 14 - B4B |     |
|                |       |         |           |  | Packaging 3 - 15 - B4B |     |
|                |       |         |           |  | Packaging 3 - 16 - B4B |     |
|                |       |         |           |  | Packaging 3 - 17 - B4B |     |
|                |       |         |           |  | Packaging 3 - 18 - B4B |     |
|                |       |         |           |  | Packaging 3 - 19 - B4B |     |
|                |       |         |           |  | Packaging 3 - 20 - B4B |     |
|                |       |         |           |  | Packaging 3 - 21 - B4B |     |
|                |       |         |           |  | Packaging 3 - 22 - B4B |     |
|                |       |         |           |  | Packaging 3 - 23 - B4B |     |
|                |       |         |           |  | Packaging 3 - 24 - B4B |     |
|                |       |         |           |  | Packaging 3 - 25 - B4B |     |
|                |       |         |           |  | Packaging 3 - 26 - B4B |     |
|                |       |         |           |  | Packaging 3 - 27 - B4B |     |
|                |       |         |           |  | Packaging 3 - 28 - B4B |     |
|                |       |         |           |  | Packaging 3 - 29 - B4B |     |
|                |       |         |           |  | Packaging 3 - 30 - B4B |     |
|                |       |         |           |  | Packaging 3 - 31 - B4B |     |
|                |       |         |           |  | Packaging 3 - 32 - B4B |     |
|                |       |         |           |  | Packaging 3 - 33 - B4B |     |
|                |       |         |           |  | Packaging 3 - 34 - B4B |     |
|                |       |         |           |  | Packaging 3 - 35 - B4B |     |
|                |       |         |           |  | Packaging 3 - 36 - B4B |     |
| 150 QC 21 - FG | 1 pcs | 4/29/19 | 0.00 0.00 |  | QC 21 - FG - 21        | 045 |
|                |       |         |           |  | QC 21 - FG - 70        | 21  |
|                |       |         |           |  | QC 21 - SA - 53        |     |

JUL 25 2019

Part Op 100 - (Chemical Conversion Coat per QSI005 4.1), Alodine prior to sending the extrusion to an outside vendor.  
Descriptions: 105 - \*\*\*IDENTIFY SERIAL # BY USING A MARKER IN THE MIDDLE OF TUBE AT CONTAINER CREATION\*\*\*  
\*\*\*INSPECT ALODINE AND MAKE SURE TUBE IS IDENTIFY WITH MARKER IN THE MIDDLE OF THE TUBE\*\*\*  
110 - Issue P/O: 43043 Manufacture D5609-1 as per dwg (Bend, Remove excess material after bending)  
\*\*Ship extrusion D6029-120\*\* \*\*\*INSPECTION REPORT REQUIRED FOR EACH TUBE. MUST BE TRACEABLE TO INDIVIDUAL SERIAL NUMBER\*\*\*\* \*\*AS PER DWG NOTE 9, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.\*\*\* Material release note is required  
120 - (Receive & Inspect for Damage & Mat'l Certs), Ensure material release note is attached \*\*\*\*\*CHECK ID OF CUFF USING DT10434 GO PLUG GAUGE AS PER NOTE 11\*\*\*\*\*  
130 - (QC6- All purchased or subcontracted products), \*\*\*\*\*CHECK ID OF CUFF USING DT10434 GO PLUG GAUGE AS PER NOTE 11\*\*\*\*\*  
140 - (Identify as per dwg & Stock Location: L6014)  
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

| Part / Item | Component Name | Quantity     | Operation                     | Container |
|-------------|----------------|--------------|-------------------------------|-----------|
| D6029-120   | Tube, Seamless | 1 pcs (1 ea) | 100-Handfinish - 1 - Chemical |           |

Job Allocations

| Operation                     | Component Part | Required | Inventory | Allocated |
|-------------------------------|----------------|----------|-----------|-----------|
| 100-Handfinish - 1 - Chemical | D6029-120      | 1        | 22        | 0         |

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
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# PURCHASE ORDER

## PO043043



**Supplier:** PAR005-VU  
Parker Fabrication Inc  
501 East Courtland  
Morton, IL 61550-9043 USA  
Phone: 309-266-8413  
Fax: 309-266-7231

**PO No:** PO043043  
**PO Date:** 4/1/19  
**Due Date:** 5/16/19  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

Revision

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Journey Freight  
**Pymt Terms:** Net 30  
**Freight Terms:** Prepaid

**Special Comments:** Ensure that parts are serialized in such a way  
as to easily match tube to its corresponding  
paper work.

### Items

| Line Item | Job    | Part    | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 192508 | D5609-1 | EC130 Fwd Crosstube<br>Issue P/O:<br><br>Manufacture D5609-1 as per dwg (Bend, Remove excess material after bending) **Ship extrusion D6029-120**<br><br>***INSPECTION REPORT REQUIRED FOR EACH TUBE. MUST BE TRACEABLE TO INDIVIDUAL SERIAL NUMBER****<br><br>***AS PER DWG NOTE 9, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.***<br><br>Material release note is required | Firmed | -       | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |

14 JUN 18 2019



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043043



| Items                                                                                                                                                        |        |      |             |        |         |          |                |                   |         |                  |                |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                                                                                                                    | Job    | Part | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
| Line Item Note: FWD X-TUBE 13 each at your location. Ensure that parts are serialized in such a way as to easily match tube to its corresponding paper work. |        |      |             |        |         |          |                |                   |         |                  |                |
|                                                                                                                                                              | 192507 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192506 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192505 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192504 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192502 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192499 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192492 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192491 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192490 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192489 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192488 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
|                                                                                                                                                              | 192486 | 1X   | JUN 18 2019 | Firmed |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$269.42/pcs     | \$269.42       |
| Sub Total:                                                                                                                                                   |        |      |             |        |         |          | 13             | 0                 | 13      |                  | \$3,502.46     |



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K6A 1K7  
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## PURCHASE ORDER

PO043043



## Items

| Line Item | Job    | Part    | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 2         | 192510 | D5611-1 | EC130 Skidtube<br>Issue P/O:<br><br>Manufacture D5611-1 as per dwg (Bend,Swag, Remove excess material after bending) **Ship extrusion D6031-120**<br><br>***INSPECTION REPORT REQUIRED FOR EACH TUBE. MUST BE TRACEABLE TO INDIVIDUAL SERIAL NUMBER****<br><br>***AS PER DWG NOTE 8, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.***<br><br>Material release note is required | Firmed | -       | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$306.69/pcs     | \$306.69       |

1 X JUN 18 2019

|                |                                                                                                                                                                   |     |             |        |   |         |       |       |       |              |          |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-------------|--------|---|---------|-------|-------|-------|--------------|----------|
| Line Item Note | SKID TUBE 7 each at your location, 7 in this shipment.<br>Ensure that parts are serialized in such a way as to easily match tube to its corresponding paper work. |     |             |        |   |         |       |       |       |              |          |
|                | 192525                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192526                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192527                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192528                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192529                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192530                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192535                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192536                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192531                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192532                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192533                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |
|                | 192534                                                                                                                                                            | 1 X | JUN 18 2019 | Firmed | - | 5/16/19 | 1 pcs | 0 pcs | 1 pcs | \$306.69/pcs | \$306.69 |

Plex 6/3/19 12:27 PM dart.Lussier.Patrick



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**PURCHASE ORDER**  
**PO043043**  


| Items      |        |      |             |        |         |          |                |                   |         |                  |                |
|------------|--------|------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item  | Job    | Part | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|            | 192537 |      | JUN 18 2019 | Filled |         | 5/16/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$306.69/pcs     | \$306.69       |
| Sub Total: |        |      |             |        |         |          | 14             | 0                 | 14      |                  | \$4,293.66     |

Grand Total: \$7,796.12

Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/3/19 12:27 PM dart.Lussier.Patrick



Parker Fabrication, Inc.  
501 East Courtland  
Morton, IL 61550-9043  
Ph: 309.266.8413  
Fax: 309.266.7231

1 of 3

### Pack List

Number: 123373

Date: 10-Jun-19

To

Dart Aerospace  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Ship To

Steven Hemmerich  
Dart Aerospace  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Ph: 1 613 632-5200

Ph: 1 613 632-5200

| Terms                                          |                                        | Ship Via        |           |
|------------------------------------------------|----------------------------------------|-----------------|-----------|
| Net 30                                         |                                        | Freight Collect |           |
| Quantity                                       | Description                            |                 |           |
| ✓ 13<br>ea                                     | Part: D5609-1 ✓<br>EC130 Fwd Crosstube | Rev: A          |           |
|                                                | SO: 70913                              | PO: PO043043    | Line: 001 |
| 14<br>ea                                       | Part: D5611-1<br>EC130 Skid tube       | Rev: A          |           |
|                                                | SO: 70913                              | PO: PO043043    | Line: 002 |
| Thank you for your business!                   |                                        |                 |           |
| RECEIVED<br>JUN 14 2019<br>DART AEROSPACE LTD. |                                        |                 |           |





# Certificate of Conformance (CoC)

Form F-4003  
Page 1 of 1  
Last Revised:  
3/09/2018

Supplier Name: Parker Fabrication  
Supplier Number: \_\_\_\_\_  
Part Description: FWD X-TUBE (EC130)

Part Number: D5609 ✓  
Drawing Number: D5609

Revision: A

Purchase Order #: PO043043 ✓  
Quantity: 13 ✓

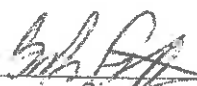
Serial Number(s): \_\_\_\_\_ (if applicable)  
Lot/Heat Number: \_\_\_\_\_ (if applicable)

All technical requirements of the contract are satisfied. Quality and performance are in accordance with the contract, the specifications, and all references and associated contractual drawings and documents.

I, as a supplier to Dart Aerospace, acknowledge and certify the material covered under this document is produced in accordance with the following:

- ☒ All Contractual "Flow Down" Requirements
- ☒ Supplier Standards Guide
- ☒ Global Supplier Quality Manual
- ☒ Product Conformance
- ☒ Free of Counterfeit Material

(Acknowledge by marking the boxes)

 Quality Manager 5/31/2019  
Signature Title Completion Date

This certifies the parts/items/materials identified above conform to all applicable drawings and/or specifications as evidenced by reports or other documentation on file and all other purchase order and quality requirements have been met.



## Production Part Approval Dimensional Test Results

[illegible]

## Production Part Approval Dimensional Test Results

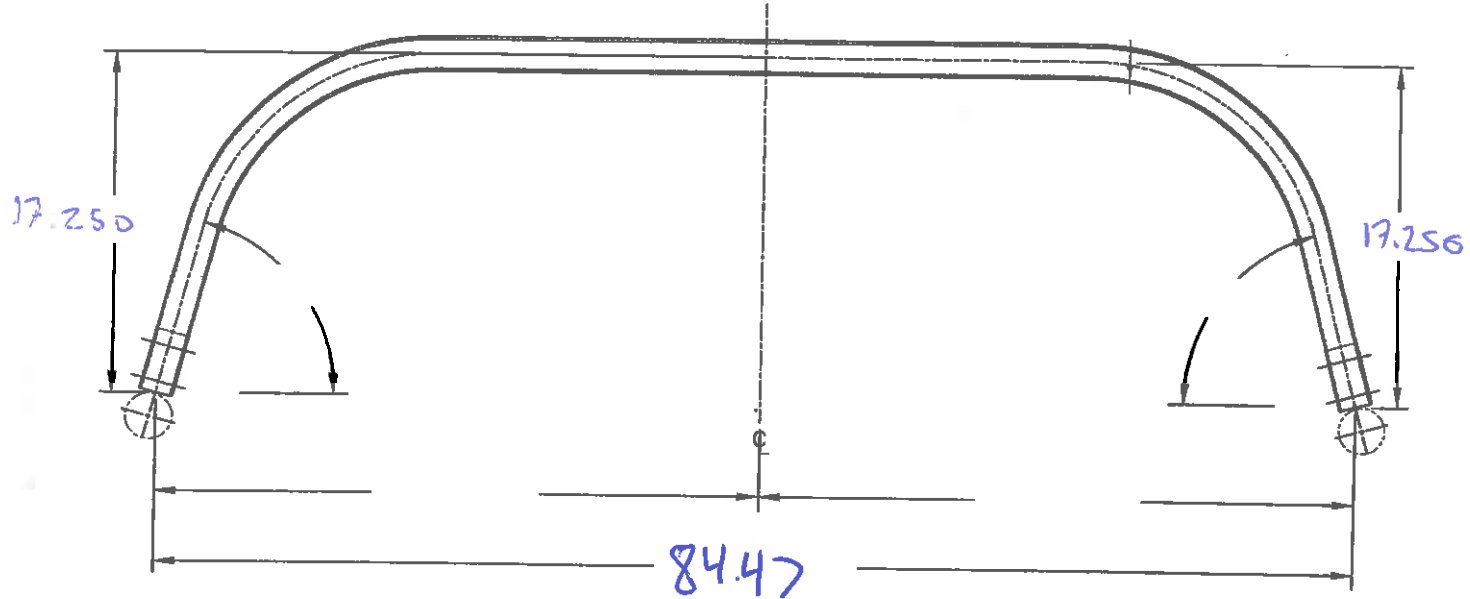
[illegible]

## Production Part Approval Dimensional Test Results

[illegible]

|                    |      |              |        |
|--------------------|------|--------------|--------|
| DART AEROSPACE LTD |      | Work Order:  | 192504 |
| Description:       |      | Part Number: |        |
| Inspection Dwg:    | Rev: | Page 1 of 1  |        |

| Required Dimension | Min | Max |
|--------------------|-----|-----|
| Height             |     |     |
| 1/2 Span           |     |     |
| Angle              |     |     |
| Total Span         |     |     |
| Bending Passes     |     |     |
| Crushing           |     |     |



|                | Side A | Side B |
|----------------|--------|--------|
| Bending Passes |        |        |
| Crushing       |        |        |
| Comments       |        |        |
|                |        |        |
|                |        |        |
|                |        |        |
|                |        |        |

|                 |  |
|-----------------|--|
| QC15 Inspection |  |
| Date            |  |

| Rev | Date     | Change                            | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A   |          | New Issue                         |            |          |
| B   | 06.09.19 | Reformat; QC level revised        | KJ/JM      |          |
| C   | 07.02.06 | Reformat                          | KJ/JM      |          |
| D   | 12.02.15 | Added bending passes and crushing | KJ         |          |
| E   | 12.03.07 | Revised comments table            | KJ         |          |